

# Receiving Report

Date:

507-07

Batch No:

132687

Supplier:

Haskins

Dart P/O:

28508

Packing Slip: Yes  No   
Invoice: Yes  No   
Receipt: Cash  Cr   
New Supplier Yes  No

Release Note Attached: Yes  No  N/A   
Waybill Attached: Yes  No   
Shipment Complete: Yes  No  N/A   
QC18 Inspection \_\_\_\_\_  
Work Order \_\_\_\_\_  
N/A  N/A

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

SP

Production/Admin:

Date

Received/Costing

Initial

Location

\_\_\_\_\_



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO28508

Purchase Order Date 5/15/2015  
PO Print Date 5/15/2015

Page Number 4 of 4

Order From : VC-HAS001 Ship To : DART AEROSPACE LTD  
HASKINS INDUSTRIAL 1270 ABERDEEN  
5-52 ANTARES DRIVE HAWKESBURY, ON K6A 1K7  
NEPEAN, ON K2E 7Z1 CANADA  
CA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	613 723 8800	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	Dicom	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)

10	71500-30	NG 1/4-20 PLUG GAUGE	6/26/2015	1.00	\$142.20	\$142.20
			Yes	Each		
			6/26/2015			

Deliver To: CNC

11	71500-30	NG 5/16 PLUG GAUGE	6/26/2015	1.00	\$142.20	\$142.20
			Yes	Each		
			6/26/2015			

Deliver To: CNC

Line Total: \$142.20

Line Total: \$142.20

PO Total: \$1,857.60

PO Instructions: PROCUREMENT QUALITY CLAUSES A000 CLAUSES NOT REQUIRED

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 5/15/2015

HASKINS INDUSTRIAL INC.  
5-52 ANTARES DRIVE

NEPEAN, ONTARIO K2E 7Z1  
TEL (613) 723-8800 FAX (613) 723-8806

Sold To: DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY  
ON  
K6A 1K7

Ship To: DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY  
ON  
K6A 1K7

Order # 1257749.03

Order Date 05/15/15

Page 1 of 1

Cust Phone #	Warehouse	F.O.B.	Taken By
	OTTAWA	DEST	Sylvie 613-723-880

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	28508	05/16/15	1257749.03	PL	DICOM	NET 30

Ln#	Bin #	Order	UM	Ship	B/O	Product	Description
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6		1	EA	1	1X1	Q#12011	NG 5/16-24UNF 2B D/E S.T.I. PLUG GAUGE
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6/15/07-07

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED

CL= QTY NOT SHIPPED WAS CANCELLED  
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL PACK DATE  
Printed on 2015-07-06 at 9:26

7/6/15



Northern Gauge Inc.

# 400 - 280 Portage Close, Sherwood Park,  
Alberta, Canada, T8H 2R6  
Phone - 780.628.0844. Fax : 780.401.3326

Certificate No. : SC/30180

Start Date :

Date of Mfg.: 25.06.2015

Due Date :

## Certificate of Calibration

SIZE : 5/16" 24 UNF 2B STI

(THREAD PLUG GAUGE)

SPEC. : MIL-T-21309(E)

### Main Instruments used for Calibration

1. Length Measuring Machine Make Trimos, Sr. No. 1483, Range 0 - 1000mm, Uncertainty of measurement  $\pm 0.0003$  mm, NPL N.D.  
Calibration Certificate No. 15040002/D5.02/C-024 dt. 15.04.2015, Valid up to dt. 15.04.2017
2. Carbide Gauge Blocks Inspection Grade Sr. No. 3766, NPL Traceability thro' Carbide Block supplier Mikronix, Uncertainty of measurement  $\pm 0.0002$  mm, NPL N.D. vide their Certificate No. SG/13/102 dtd. 21.12.2013, Valid upto dt. 21.12.2015.
3. Profile Projector, Pexit Model No. 073145274, Uncertainty of measurement  $\pm 0.02^\circ$   
NPL N.D. Calibration Certificate No. 15040002/D5.02/C-022 dt. 15.04.2015, Valid up to dt. 15.04.2017
4. Measuring Pins used 0.02406"

	SPECIFIED DIMENSIONS	OBSERVED DIMENSIONS
<b><u>GO PLUG</u></b>		<b>SR. NO. NP-18051</b>
MAJOR DIA.	0.3666" + 0.0005"	0.3670" / 0.3670" / 0.3670"
PITCH DIA.	0.3395" + 0.00024"	0.3397" / 0.3397" / 0.3397"
FLANK ANGLE	30° $\pm$ 15'	29°55' / 30°10'
PITCH TOLERANCE	$\pm 0.0003$ "	+ 0.0002"
HARDNESS	57 to 62 RC	60 RC
<b><u>NOGO PLUG</u></b>		<b>SR. NO. NP-18053</b>
MAJOR DIA.	0.3514" - 0.0005"	0.3513" / 0.3513"
PITCH DIA.	0.3433" - 0.00024"	0.3432" / 0.3432"
FLANK ANGLE	30° $\pm$ 15'	29°55' / 30°10'
PITCH TOLERANCE	$\pm 0.0003$ "	+ 0.0002"
HARDNESS	57 to 62 RC	60 RC

\* Measurements are carried out at 20° C  $\pm 1^\circ$ C, Humidity 50  $\pm 10$  RH

Measurements performed by

S.P. Waphare  
S.P. Waphare

Approved by

J.B. Chatterjee  
J.B. Chatterjee